

Swarovski Components Collection

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DISCLAIMER “CRYSTAL”

The material manufactured by Swarovski is considered as “crystal glass”, category 3, in accordance with European Council Directive 69/493 on the approximation of the laws of the Member States relating to crystal glass. Whenever referring to “crystal” in this document, Swarovski either refers to a singular component or product made of crystal glass, or the material crystal glass.

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A Spark of Brilliance: The Swarovski Story

In 1895, Daniel Swarovski forever changed the fashion and jewelry industries with the introduction of his mesmerizing, precision-cut crystals.

An inventor, an engineer, but above all, a visionary, Swarovski was captivated by the immense potential of electricity. In 1892, he patented the first electricity-powered cutting machine – an innovation that transformed an industry at a time when crystals were all cut by hand.

This burgeoning new business needed a location beyond the borders of Bohemia. With partners Franz Weis and Armand Kosmann, Swarovski found it in Wattens. A picturesque village nestled in the Austrian Alps. The location offered strategic advantages: a safe distance from imitators, a transport link to the fashion capitals of Paris and Milan and, crucially, an abundant water supply to generate the hydroelectric power his machine required.

The future was set in motion, and the Swarovski legacy began. Driven by Daniel Swarovski's unyielding passion for innovation and design, the brand grew into a global symbol of brilliance. Today, the brand Swarovski continues to honor his vision, bringing unparalleled sparkle and style to admirers around the world.



Sparkling Creativity

Swarovski doesn't just create crystals – we define them. From the first spark of inspiration to the final collection, the brand's creative process is exacting and brilliantly uncompromising to ensure our partners receive the very best. Every step from trend curation, design innovation, and brand storytelling embodies more than 130 years of technical mastery and unparalleled expertise in cutting crystals, Zirconia and Ceramics.

Through a long history of partnering with the world's most esteemed artists, luxury brands, and prestigious fashion houses, our crystals are constantly transformed into style moments. Iconic and individual, every radiant Swarovski piece tells its own illuminating story, leaving us continuously held spellbound by the splendor our crystals achieve in the hands of the world's most renowned artisans.

Craftsmanship Meets Imagination

Over 130 years ago, Daniel Swarovski set out with a clear vision: to create “a diamond for everyone.” This revolutionary idea of placing our clients front and center redefined the future of crystals and still holds true today, with innovation and imagination remaining at the heart of everything we do.

From our historic headquarters in Austria, we continually explore new cuts, colors, and sizes, pushing the limits of possibility with pioneering state-of-the-art innovations. Tireless in our pursuit of the new and next, to ensure you remain one step ahead, every piece is the result of exceptional savoir-faire and in-depth know-how. Renowned for our remarkable clarity and radiance, this mastery in crafting and shaping crystals allows us to offer an unparalleled assortment in the industry, with crystals that are as future-focused as they are timeless.



Art. 1



Art. 2



Art. 3/I



72



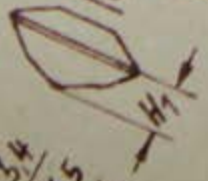
Art. 4



56



Art. 5



56

ϕ	$H/2$
5	22
6	24
7	27
8	29
9	31
10	33
11	34
12	35
13	36
14	37



Made to Order – Style Without Limits

We understand that your individuality makes you shine – and for us, that is the ultimate luxury. Our Customized Color and Effect Service, a merging of both Crystal Components and Forward Integrated Elements, is designed to extend your unique artistic expression, especially crafted to allow you to reflect your personal vision and style.

With a range of over 100 hues, effects, and lacquer combinations, our color assortment offers endless possibilities. For those seeking something truly distinctive, our bespoke mix-and-match options allow you to create statement components, ensuring luminous design is easily within reach.

Beyond color, we offer tailored solutions in shapes, sizes, logos, and motif variations, ensuring every detail corresponds with your creative direction. For access to these exclusive services, please get in touch with us at Swarovski.



Shaping a Brighter Future

Swarovski has always been committed to creating a more brilliant future – for people and for the planet. Since our founding in 1895, sustainability has been woven into our DNA, extending far beyond our pioneering crystal-cutting techniques. From the beginning Daniel Swarovski championed progressive social initiatives – providing housing for workers, building a local school, and ensuring their health, safety, and wellbeing. His visionary principles of fairness – toward both communities and the environment – still shape our business today.

Long before sustainability and renewable energy became global priorities, these values were already at the heart of Swarovski's vision. From the outset, Daniel Swarovski employed hydroelectric power to drive his revolutionary crystal-cutting process in Wattens, Austria. In 1907, we built our own hydroelectric power plant in Wattens – with a capacity of 600 HP – which began operating that December, fueling Swarovski's innovative spirit.

Our goal has always been to be known as a brand that acts with purpose – championing circular innovation and celebrating individuality. This means making conscious choices that create lasting value for people, communities, the natural world, and our business alike.

Since those visionary early days, sustainability has remained a core commitment. We have always set ambitious, long-term goals – leveraging our renowned savoir-faire to drive innovation and embed sustainability across every aspect of our business: from clean energy commitments to future product development, from concept to store.

Our sustainability strategy focuses on three priority areas:

- **Mitigate Climate change:** We mitigate climate change by focusing on increased energy efficiencies and a greater share of renewables in our own facilities (Scope 1 & 2) and throughout the entire supply chain (Scope 3)
- **Preserve resources and minimize waste:** We create future-fit materials through innovation, without sacrificing quality or aesthetics and accelerate circularity to preserve resources and extend product life. We streamline operations by closing loops and minimizing waste.
- **Promote fairness and celebrate individuality:** We respect and protect the rights of everyone in our value chain, ensuring fair employment conditions as per International Labour Organization’s (ILO) Core Conventions and UN Guiding Principles. We champion equity, diversity, and inclusion across our organization, value chain, and customer experience.

From strategy to action, we continue to deliver on our commitment to shape a more sustainable future.

We are also making efforts to actively reduce our greenhouse gas emissions through energy efficiencies and the transition to renewable energy. Five out of our six manufacturing sites now operate using 100% renewable electricity, which also involves a large-scale photovoltaic plant at our headquarters in Wattens. With the purpose of advancing electrification in production we have installed an innovative 100% electric crystal furnace at our Wattens site. Concurrently, we are working toward transforming our operations to be 90% landfill-free by 2030, reflecting our commitment to a sustainable future.

We are continually making progress to increase the sustainability credentials of our products including responsibly sourced and recycled raw materials. Our Swarovski ReCreated™ crystals, first launched in 2023, transform glass production breakage into vibrant crystals that uphold the same high standards of quality as our traditional Swarovski crystals, while using at least 40% fewer natural resources – making them our most sustainable crystals to date. Swarovski Zirconia is created using renewable electricity for the most energy-intensive stage of processing. As a result, 77% of the electricity used for the production of our Swarovski Zirconia comes from renewable sources.

At Swarovski, we strive to be recognized as a brand that champions diversity and celebrates individuality, creating a welcoming and safe environment for everyone in our business and in society. We recognize that the actions and well-being of our employees directly influence our impact on society. That’s why we provide extensive learning opportunities, awareness workshops, and a range of initiatives to support our teams globally.

Achieving Swarovski’s unparalleled mastery of light is a complex, global endeavor. Ensuring that our extraordinary savoir-faire is delivered sustainably requires the expertise and dedication of our people, coupled with transformative initiatives that reach into every corner of the world.

Precision and Responsibility Since 1895

Swarovski has always championed fairness and sustainability, giving our partners complete confidence in the integrity of every creation. Every one of our crystals reflects our commitment to quality, ethical standards, and environmental responsibility, with our long-term sustainability strategy part of the very fabric of our business.

We guarantee:

- OEKO-TEX® Standard 100 certification for direct skin contact*
- Lead-free, chrome-free, and arsenic-free crystals **
- **ISO 9001, ISO 14001, ISO 45001, ISO 50001** and SMETA certifications at our Wattens, Austria headquarters

With a fully integrated supply chain and exacting standards, Swarovski delivers consistent quality while helping customers meet their sustainability goals.

* Excludes select colors no longer available in the standard assortment.

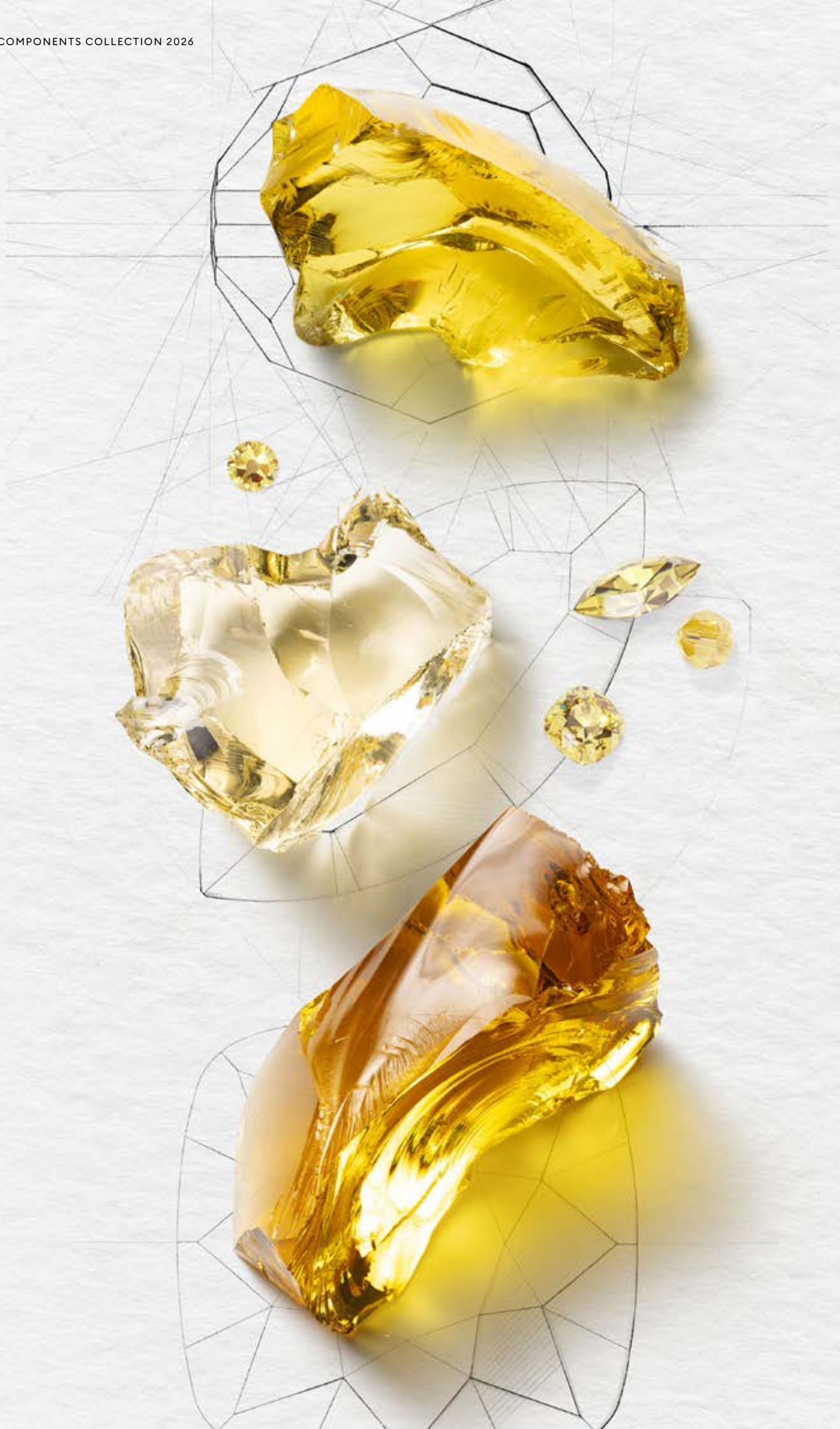
** No intentionally added lead, lead content 40ppm or lower. No intentionally added Chrome, Chrome content 100ppm or lower. No intentionally added Arsenic.

Creating Color with Purpose

Swarovski's patented TCF™ collection showcases our commitment to sustainable innovation. Developed through a cradle-to-gate Life Cycle Assessment, this breakthrough achieves a 69% Lower Resource Use footprint* compared to our conventional crystal coloring processes.

The new Dark Orange THERMAL COLOR FUSION color also shows a 38% Lower Environmental Footprint*, while maintaining the quality and brilliance synonymous with Swarovski, demonstrating that luxury and responsibility definitely shine together.

* According to a cradle to gate ISO 14040-conform screening Life Cycle Assessment using the EU-PEF method, performed by external agency Quantis.



Swarovski ReCreated™ Crystals – Dazzling by Design

Sustainability has always been central to our brand, a core and enduring value we are proud to share with our partners. Our most sustainable crystals to date, Swarovski ReCreated™ crystals, unite our legendary savoir-faire with a bold approach to circular innovation. Crafted from breakage generated during our manufacturing process, these crystals are transformed into entirely new creations – forming fresh colors, each developed according to its own unique recipe to guarantee perfect color consistency, without compromising on the exacting quality that defines Swarovski.

By reimagining production breakage, Swarovski ReCreated™ crystals maintain the same distinguished standards as all Swarovski crystals, while using at least 40% fewer natural resources. This innovation reduces the crystals' environmental footprint by at least 34%, proving that responsible luxury has never shone brighter.

And this is just the beginning – our story of sustainable innovation continues to evolve, with even more exciting chapters yet to come.

- * Calculations are based on ISO compliant crystal glass LCA. Calculation compares crystal glass of 100% raw material with crystal glass of 50% glass breakage/50% raw material. LCA is cradle to gate (factory gate, no distribution). The minimum glass breakage is 50%. This leads to the (minimum) 34% lower environmental footprint. The environmental footprint takes into account all 16 environmental indicators of the ISO 14040.
- ** “Natural resources”, more specifically “resource use/depletion (minerals and metals)” is one of the 16 environmental indicators of the ISO compliant crystal glass LCA. This indicator has the highest impact (of the 16), as we replace virgin raw material with (secondary) glass breakage.



Crafting Memories through Color

Color is far more than an aesthetic – it’s a language to communicate, inspire, and transform. We understand that this is your way to express yourself and make an impact. That’s why our crystals capture the perfect interplay of hue and light. Like you, we aim to turn crystals into creations that evoke emotion, elevate design, and create unforgettable experiences. Every Swarovski shade is meticulously crafted, blending technical expertise with personal expression, to ensure each and every one of our crystals conveys their own unique story.

With an extensive palette of colors and effects – available as single shades or carefully curated combinations – our partners can bring their creative vision to life, designing pieces that reflect their individuality. From the softest pastels to the most dazzling jewel tones, Swarovski perfects the power of color to create moments that connect people, transform spaces, and define individuality. Through color, together we shape the way we experience the world – shifting moods, sparking memories, and inspiring creativity.

With the 1956 debut of the iconic Aurora Borealis effect – renowned for its sparkling rainbow hues and first showcased by Haute Couture legend Christian Dior – to the introduction of our protected TCF™ technology with its lower resource footprint, and daring fashion-forward Lacquers we continually push creative boundaries. The legacy shines on with Crystal Aurum, infused with real 18k gold, and our ever-present spectrum of elevated crystal colors, as we continue to redefine brilliance.

With every shining facet, Swarovski shows that color is not just seen – it is experienced, lived, and remembered, transforming crystals into an enduring canvas for creativity.

Classic Colors: Offering an unparalleled variety of shades, each crystal is fully colored by adding pigments to the base raw material, ensuring the crystals take on a uniformly consistent hue.

Swarovski ReCreated™ Crystals: Our most sustainable crystals are crafted using at least 50% glass breakage. The entire crystal is fully colored in an eco-friendly process, making them our most environmentally conscious creations to date.

TCF™: Thermal Color Fusion is a cutting-edge technology that enhances the crystals with an enduring hard layer on the pavilion. It opens up endless made-to-order possibilities, with lower minimum orders and flawless, consistent color.

Effects: Effects are achieved through physical vaporization, applying a metallic coating under a vacuum. Since the crystal is only partially colored on the surface it offers greater flexibility and consistency in color.

Lacquer^{PRO}: Our fashion-forward lacquer colors are created using an opaque varnish applied to the reverse side of each component. Combined with an effect applied to the front or back, they hold a uniquely dynamic appeal.



Swarovski Pearls – An Ode to Subtle Radiance

The Swarovski Crystal Pearl journey is a story of innovation, artistry, and timeless elegance. It began in the 1960s with the creation of the first imitation pearls, with a core crafted from alabaster glass and finished with a spray-painted coating. By 1966, the first sample chart had been developed, establishing a consistent approach to color and finish, and in 1967, the iconic “Maharani Imitation Pearls” were registered, marking the first milestones in a long tradition of luminous innovation.

Shimmering with sophistication, Swarovski Crystal Pearls embody the brand’s heritage of craftsmanship and creative evolution, as well as our dedication to continually inspire and delight our partners. Each Swarovski Crystal Pearl is centered with a core of light-reflecting crystals and an outer finish of Swarovski’s signature pearl coating, mimicking the radiance of real pearls. So aligned are our imitation pearls with the natural order, that the lustrous surface and silky texture respond to the warmth of the skin.

In 2000, Swarovski Crystal Pearls were introduced as a product directly inspired by

nature and crafted with unparalleled savoir-faire. Cementing our place at the forefront of innovative artistry lies our uncompromising commitment to quality and sustainability: Swarovski Crystal Pearls are Oeko-Tex 100 certified for direct skin contact, produced with our lead-free Advanced Crystal formula, and guaranteed free of chrome and arsenic.

Further preserving our prestige, in 2025 the globally renowned Gemological Institute of America (GIA) conducted a comprehensive quality review concluding that Swarovski Crystal Pearls exhibit exceptional quality, with a realistic and appealing appearance, weight, and feel. Summarizing that each strand and color group demonstrated remarkable consistency, exhibiting bright reflections and notable depth.

Crafted at our headquarters in Wattens, Austria, every Swarovski Crystal Pearl is a testament to artistry, precision, and enduring quality – offering our esteemed partners consistency across a wide range of shapes, sizes, colors, and effects to bring any design to life.



Partners in Perfection

Since 1895, our visionary designs and precision craftsmanship have set the global standard for crystals. To this day, we continually ensure our partners gain access to exceptional detail, innovative designs, and a legacy of radiance that elevates every creation.

The brilliance protected designs of our XIRIUS and XILION crystals, together with our patented TCF™ technology and Swarovski ReCreated™ crystals, ensure our innovations remain exclusive and giving our partners complete confidence in the authenticity of every creation.

Partnering with Swarovski means joining over 130 years of unmatched craftsmanship and innovation. We understand what matters to you and offer access to our heritage of creativity, bespoke services, and diverse product range, all supported by expert design solutions. Whether your vision calls for subtle elegance or bold statements, we provide tailored solutions to make your ideas shine.

Sustainability has always been a core concern, from eco-conscious materials and circular innovation to energy-efficient production we continually seek ways to improve our eco credentials. You can rest assured, our partnerships are built on integrity, respect, and care for the environment.

At Swarovski, we believe in individuality showcased through personalized customer service. More than just exceptional crystals, we offer a partnership defined by heritage, excellence, precision, innovation, and a commitment to you.

Why Swarovski

EXCELLENCE, THROUGH INNOVATION AND ORIGIN



X-CUT

Advanced optical measurement and high-precision manufacturing deliver premium cuts characterized by unmatched brilliance.



PLATINUM* PRO

With its new advanced foiling technique, Swarovski has set a new standard in the lifespan of crystals.



HOTFIX GLUE

The variable temperatures at which Hotfix glue can be activated enable the application of crystals on a broad range of textiles.



CRYSTALS - MADE IN AUSTRIA

The combination of innovation with sustainability and respect for individual wellbeing means that quality is always assured.

PREMIUM, BY SERVICE AND DESIGN



DESIGN SERVICE

Throughout its global network of Design Centers, Swarovski offers exceptional service provided by the industry's best creative talent.



APPLICATION SERVICE

A comprehensive range of application services means customers benefit from the extensive experience of leading international experts, as well as internal specialists.



GLOBAL SERVICE

Swarovski's Global Service Network provides customers with dedicated personal assistance on a local level.



CUSTOMIZED SERVICE

Choose new variations by going beyond Swarovski's tremendous standard assortment of Swarovski components and forward-integrated elements.

COMPLIANCE, WITH INTEGRITY



ADVANCED CRYSTAL

Swarovski's patented lead-free** formula has changed the DNA of crystals while still offering the same sparkle, dependability, and variety for which the brand is famous.



OEKO-TEX

Oeko-Tex® Standard 100 Class II (direct contact with skin) certification creates confidence in the chemical safety of textile applications.



CLEAR

Regular legal monitoring of chemical requirements and reasonable testing provide customers with the comfort of trust in Swarovski's products.



COMPLIANCE SERVICE

Assessments regarding substance limitations, as well as compliance information and advice to support customers in complying with relevant laws, regulations, and voluntary standards.

* Silver mirror coated with a platinum-colored protective layer.

** Crystal glass and all other materials containing 0.009% lead or less.

Basic Information

Key Facts

COLLECTION

As the global leader in precision-cut crystals, Swarovski is an active player in the worlds of jewelry, fashion, entertainment, design, and interiors. From small to large, Swarovski crystals have become an indispensable material for designers around the world, sparking inspiration, experimentation and play.

A dedication to precision and innovation has been a cornerstone of the company since its founding in 1895. This pursuit of excellence includes Swarovski's commitment

to quality and mastery of crystal-cutting but also to trend research which results in masterful modern cuts, colors, and effects—all highlighted seasonally in our comprehensive launch packages. Swarovski also offers segment-specific collections and customized product solutions, as well as personalized market insights.

For creative inspiration and further details on products and services, please contact your local Swarovski sales office.

ORDERING

Please contact your nearest Swarovski sales office to order products. Registered customers also have the convenient option to order online via the e-commerce service at swarovski.com/s-professionals. In addition to providing an

online ordering facility, the website also includes valuable product information, availability, delivery details and much more. Contact your Swarovski sales office to register for this service.

APPLICATION INFORMATION

Thanks to their outstanding quality and with the help of specially developed application techniques, Swarovski products can be processed easily and quickly to produce high-quality results.

The Application Manual provides in-depth information regarding all current application techniques and the technical services provided by Swarovski. It contains detailed illustrations and instructions for correct soldering, plating, gluing, sewing, embroidery, Hotfix, and mechanical application, as well as useful care instructions

and information about the required machines, tools, and aids and their suppliers. The manual is available in various international languages.

All detailed information regarding the Application Manual is also available as a free download on our business website swarovski.com/s-professionals. The application techniques are demonstrated in animations and videos. For specific questions regarding the application techniques, please contact your local Swarovski sales office.

UNCUT AND RIMMED ARTICLES

Uncut articles: /4

The crystals have not been cut and have no facets (e.g. art. 2080/4).

Rimmed articles: /I

Only a part of the article is treated with an effect (e.g. art. 2078/I).

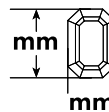
SIZES

Various measurement abbreviations are used to classify the jewelry stones.



PP, SS

Pearl Plate (PP), Sieve Size or Stone Size (SS) for round crystals. Please also refer to the conversion table located at the back of the collection ("Open to See Sizes").



mm

Metric measurement in millimeters.

COLORS & EFFECTS

The assortment offers a wide range of colors, including all the classical jewelry colors. Creative grouping of the available colors can achieve combinations that are not only original but also rich in nuances.

Colors & Effects Categories

In the product matrices, colors and effects follow a specific segmentation:

Please note:

Colors and effects can appear different when illuminated with different light sources. Swarovski uses standard light source D50 for color decision and comparison. Special color cards for several product groups are located at the beginning of the relevant chapters.

Crystal	Crystal (001), foiled or unfoiled
Colors	
Plain Colors	Available plain colors
Opal Colors	Available opal colors
Swarovski ReCreated™ Colors	Available Swarovski ReCreated™ colors
TCF™ Colors	Available TCF™ colors
Colors	
Colors	Available plain colors
Gemcolors	Available Gemcolors
Iridescent Colors	Available Iridescent Colors
Crystal Effects or Color Effects	
Transparent Effects	Available transparent effects
Metallic Effects	Available metallic-appearance effects
Crystal Lacquer^{PRO} Effects	
Crystal Lacquer^{PRO} Ignite Effects	Available Crystal Lacquer ^{PRO} Ignite effects
Crystal Electric Lacquer^{PRO} Ignite Effects	Available Crystal Electric Lacquer ^{PRO} Ignite effects

For Crystals

For Crystal Pearls

EFFECTS

Vacuum Coating Effects

Vacuum coating processes on the outside of crystals produce either a special **surface** or a **translucent** effect, according to the application methods used.

Please find below a list of all Swarovski effects followed by an explanation of the special vacuum coating processes.

Surface Effects

(Vacuum coating on the front side of the crystal)



EFFECT CODE	NAME
AB	Aurore Boreale
ANTP	Antique Pink
AUR	Aurum
BLSH	Blue Shade

CAL	Comet Argent Light
GSHA	Golden Shadow
HEM	Hematite (only on Jet)
LTCH	Light Chrome
MLGLD	Metallic Light Gold
METSH	Metallic Sunshine
MOL	Moonlight
NIFA	Nightfall
PARSH	Paradise Shine
ROGL	Rose Gold
SHIM	Shimmer
SSHA	Silver Shade
TRA	Transmission

EFFECTS CONT.

Translucent Effects

(Vacuum coating on the reverse side of the crystals, effect shines through the transparent crystal)



EFFECT CODE	NAME
BBL	Bermuda Blue
HEL	Heliotrope
IGNIT	Ignite
SINI	Silver Night
VL	Vitrail Light
VM	Vitrail Medium
VOL	Volcano

Crystal Lacquer^{PRO} Effects

A premium opaque varnish that is applied to the reverse side of the crystals instead of foiling, resulting in an opalescent appearance.

Crystal Lacquer^{PRO} Ignite Effects

EFFECT CODE	NAME
001 L165I	Crystal Agave Ignite
001 L177I	Crystal Dahlia Ignite
001 L111I	Crystal Dark Grey Ignite
001 L166I	Crystal Denim Ignite
001 L162I	Crystal Flamingo Ignite
001 L164I	Crystal Linen Ignite
001 L152I	Crystal Mango Ignite
001 L160I	Crystal Maroon Ignite
001 L159I	Crystal Orange Ignite
001 L171I	Crystal Orchid Ignite
001 L170I	Crystal Pine Green Ignite
001 L179I	Crystal Poppy Red Ignite
001 L161I	Crystal Purple Ignite
001 L163I	Crystal Sky Ignite
001 L168I	Crystal Soft Mint Ignite
001 L167I	Crystal Soft Rose Ignite
001 L169I	Crystal Soft Yellow Ignite
001 L178I	Crystal Teal Ignite

Crystal Electric Lacquer^{PRO} Ignite Effects

Neon-inspired lacquer colors with Ignite Effect that glow under UV-Light

EFFECT CODE	NAME
001 L134I	Crystal Electric Blue Ignite
001 L135I	Crystal Electric Green Ignite
001 L136I	Crystal Electric Orange Ignite
001 L137I	Crystal Electric Pink Ignite
001 L148I	Crystal Electric Violet Ignite
001 L139I	Crystal Electric White Ignite
001 L138I	Crystal Electric Yellow Ignite

Variations on Surface Effects



2x
Both sides of the crystals are treated with an effect (e.g. art. 5328 AB 2x).



B
Effects on three sides of a cube shape (e.g. art. 5601 AB B).



V
The effect is used in reverse. A surface effect is used like a translucent effect (e.g. art. 2303 NoHF GSHA V - Golden Shadow on reverse side).



Z
Only a part of the crystals is treated with an effect (e.g. art. 4869 CAVZ (Comet Argent Light V Z)).

































































CAL'V'SI & CAL'VZ'SI

The effect CAL (Comet Argent Light) effect is also used as a mirror coating on the reverse side of the crystals instead of standard foilings (A, F, etc.) in special cases.























/G

Article with a partly (PF) or fully frosted (FF) surface.

Colors

 Crystal 001	 Light Amethyst 212	 Emerald 205
 White Opal 234	 Violet 371	 Jonquil 213
 Light Silk 261	 Provence Lavender 283	 Light Topaz 226
 Silk 391	 Tanzanite 539	 Sunflower 292
 Light Peach 362	 Purple Velvet 277	 Light Colorado Topaz 246
 Rosaline 508	 Light Azure 361	 Topaz 203
 Rose Water Opal 395	 Aquamarine 202	 Greige 284
 Vintage Rose 319	 Light Sapphire 211	 Black Diamond 215
 Blush Rose 257	 Sapphire 206	 Graphite 253
 Light Rose 223	 Capri Blue 243	 Jet 280
 Rose Peach 262	 Majestic Blue 296	
 Padparadscha 542	 Cobalt 369	
 Indian Pink 289	 Dark Indigo 288	Swarovski ReCreated™ Colors
 Rose 209	 Montana 207	 ReCreated™ Ice Blue 1405
 Fuchsia 502	 Denim Blue 266	 ReCreated™ Dark Sapphire 1404
 Light Siam 227	 Indicolite 379	 ReCreated™ Peridot 1408
 Scarlet 276	 Light Turquoise 263	 ReCreated™ Dark Jonquil 1407
 Indian Siam 327	 Blue Zircon 229	 ReCreated™ Light Smoked Topaz 1402
 Siam 208	 Erinite 360	 ReCreated™ Smoked Topaz 1403
 Ruby 501	 Chrysolite 238	
 Burgundy 515	 Citrus Green 337	TCF™ Colors
 Amethyst 204	 Fern Green 291	 Dark Rose 1201 TCF™
 Iris 219	 Majestic Green 336	 Dark Orange 1202 TCF™

Effects

-  Crystal Moonlight
001 MOL
-  Crystal Transmission
Hotfix Transparent
001 TRA HFT
-  Crystal Shimmer
001 SHIM
-  Crystal Aurore Boreale
001 AB
-  Crystal Antique Pink
001 ANTP
-  Crystal Vitrail Light
001 VL
-  Crystal Paradise Shine
001 PARSH
-  Crystal Vitrail Medium
001 VM
-  Crystal Volcano
001 VOL
-  Crystal Heliotrope
001 HEL
-  Crystal Bermuda Blue
001 BBL
-  Crystal Blue Shade
001 BLSH
-  Crystal Golden Shadow
001 GSHA
-  Crystal Metallic Sunshine
001 METSH
-  Crystal Aurum
001 AUR
-  Crystal Rose Gold
001 ROGL
-  Crystal Metallic Light Gold
001 MLGLD
-  Crystal Light Chrome
001 LTCH
-  Crystal Comet Argent Light
001 CAL
-  Crystal Silver Shade
001 SSHA
-  Crystal Silver Night
001 SINI
-  Jet Hematite
280 HEM

Crystal Lacquer^{PRO} Effects


Crystal Lacquer^{PRO} Ignite Effects

-  Crystal Linen Ignite
001 L164I
-  Crystal Soft Rose Ignite
001 L167I
-  Crystal Flamingo Ignite
001 L162I
-  Crystal Dahlia Ignite
001 L171I
-  Crystal Orange Ignite
001 L159I
-  Crystal Maroon Ignite
001 L160I
-  Crystal Poppy Red Ignite
001 L179I
-  Crystal Orchid Ignite
001 L171I
-  Crystal Purple Ignite
001 L161I
-  Crystal Sky Ignite
001 L163I
-  Crystal Denim Ignite
001 L166I
-  Crystal Teal Ignite
001 L178I
-  Crystal Pine Green Ignite
001 L170I
-  Crystal Agave Ignite
001 L165I
-  Crystal Soft Mint Ignite
001 L168I
-  Crystal Mango Ignite
001 L152I
-  Crystal Soft Yellow Ignite
001 L169I
-  Crystal Dark Grey Ignite
001 L111I






Crystal Electric Lacquer^{PRO} Ignite Effects

-  Crystal Electric White Ignite
001 L139I
-  Crystal Electric Orange Ignite
001 L136I
-  Crystal Electric Pink Ignite
001 L137I
-  Crystal Electric Violet Ignite
001 L148I
-  Crystal Electric Blue Ignite
001 L134I
-  Crystal Electric Green Ignite
001 L135I
-  Crystal Electric Yellow Ignite
001 L138I










Shimmer Effects

-  White Opal Shimmer
234 SHIM
-  Silk Shimmer
391 SHIM
-  Rose Water Opal Shimmer
395 SHIM
-  Light Rose Shimmer
223 SHIM
-  Rose Shimmer
209 SHIM
-  Fuchsia Shimmer
502 SHIM
-  Light Siam Shimmer
227 SHIM
-  Scarlet Shimmer
276 SHIM
-  Siam Shimmer
208 SHIM
-  Amethyst Shimmer
204 SHIM
-  Light Amethyst Shimmer
212 SHIM
-  Tanzanite Shimmer
539 SHIM
-  Aquamarine Shimmer
202 SHIM
-  Light Sapphire Shimmer
211 SHIM
-  Blue Zircon Shimmer
229 SHIM
-  Erinite Shimmer
360 SHIM
-  ReCreated™ Peridot Shimmer
1408 SHIM
-  Emerald Shimmer
205 SHIM
-  Light Topaz Shimmer
226 SHIM
-  Light Colorado Topaz Shimmer
246 SHIM
-  Topaz Shimmer
203 SHIM
-  Black Diamond Shimmer
215 SHIM
-  Jet Shimmer
280 SHIM

AB Effects

-  Light Rose Aurore Boreale
223 AB
-  Light Siam Aurore Boreale
227 AB
-  Sapphire Aurore Boreale
206 AB
-  Jonquil Aurore Boreale
213 AB
-  Jet Aurore Boreale
280 AB

Ignite Effects

-  Crystal Ignite
001 IGNIT
-  Vintage Rose Ignite
319 IGNIT
-  Light Rose Ignite
223 IGNIT
-  Rose Peach Ignite
262 IGNIT
-  Scarlet Ignite
276 IGNIT
-  Amethyst Ignite
204 IGNIT
-  Aquamarine Ignite
202 IGNIT
-  Emerald Ignite
205 IGNIT
-  Light Colorado Topaz Ignite
246 IGNIT

Nightfall Effects

-  Siam Nightfall
208 NIFA
-  Capri Blue Nightfall
243 NIFA
-  Emerald Nightfall
205 NIFA
-  Graphite Nightfall
253 NIFA

Cabochons

-  Crystal White Pearl
001 650
-  Crystal Nacre
001 191
-  Crystal Creampearl
001 291
-  Crystal Golden Shadow
001 GSHA
-  Crystal Rosaline Pearl
001 294
-  Crystal Dark Grey Pearl
001 617
-  Jet
280
-  Jet Hematite
280 HEM


Crystal Lacquer^{PRO} Ignite Effects

-  Crystal Linen Ignite
001 L164I
-  Crystal Flamingo Ignite
001 L162I
-  Crystal Agave Ignite
001 L165I
-  Crystal Soft Mint Ignite
001 L168I

Crystal Electric Lacquer^{PRO} Ignite Effects

-  Crystal Electric White Ignite
001 L139I
-  Crystal Electric Orange Ignite
001 L136I
-  Crystal Electric Pink Ignite
001 L137I
-  Crystal Electric Violet Ignite
001 L148I
-  Crystal Electric Blue Ignite
001 L134I
-  Crystal Electric Green Ignite
001 L135I
-  Crystal Electric Yellow Ignite
001 L138I

Rimmed Flat Backs

-  Jet Light Chrome Z
280 LTCHZ

FOILING

Foiling is the process of mirror coating the reverse side of the crystals.



Silver Foiling (A)

A silver mirror finish for XIRIUS and XILION Hotfix articles only.



Platinum* PRO Foiling (F)

A silver mirror finish that is coated with a platinum-colored protective layer of the highest quality (e.g. art. 4120).



Aluminum Foiling (M)

An aluminum mirror finish is applied using a vacuum coating process (e.g. art. 2303 Flat Back HF).



Protective Layer (P) for Beads and Pendants

Protective layer is a transparent lacquer system that is applied over the effects. This lacquer is designed to protect the effects from scratches, fingerprints, and other damage, and also helps to prevent moisture that can lead to corrosion (e.g. perspiration) penetrating into the effect layer when jewelry is designed to incorporate Crystal Stones that are not set in casings/settings.



Unfoiled (U)

HOTFIX TECHNOLOGY

Hotfix (HF)

Hotfix technology involves applying specially developed glue onto the reverse side of Flat Backs. The glue is extremely flexible and is activated at a temperature of 120°C, with the option of being applied up to 170°C. It bonds with the carrier material and the crystals become permanently fixed during cooling.

Hotfix Transparent (HFT)

This variant of the Hotfix technology is a patented bonding agent that is applied to the reverse side of

non-mirror-finished Flat Backs, resulting in an interesting "raindrop" effect in which the crystals take on the color of the carrier material.

This transparent bonding agent is also used with Crystal Lacquer^{PRO} effects on Flat Backs.

No Hotfix (No HF)

Flat Back articles are also available as No Hotfix articles with no glue on the reverse side. For more information please contact your local Swarovski sales office.

DISCLAIMER

The material manufactured by Swarovski is considered as "crystal glass", category 3, in accordance with European Council Directive 69/493 on the approximation of the laws of the Member States relating to crystal glass. Whenever referring to "crystal" in this document, Swarovski either refers to a singular component or product made of crystal glass, or the material crystal glass.

* Silver mirror coated with a platinum-colored protective layer.

LAWS, REGULATIONS, NORMS, AND STANDARDS

The composition of loose and forward-integrated crystals in the Advanced Crystal standard is compliant with regulatory industry norms and laws regarding the restriction or prohibition of certain substances for finished

products in the most relevant segments of our customers' businesses. Further information can be found at swarovski.com/s-professionals.

WARNING NOTICES

General Warning

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow, or insert the crystal into their noses. Magnetic products with crystal applications pose a particular risk of serious intestinal injury if ingested. The application techniques as stated in the Application Manual do not guarantee that crystals will not come loose or chip. For each application, the manufacturer must determine whether the product meets the relevant requirements related to small parts hazards and assess any risk it may pose, in particular to small children. Failure to follow Swarovski's care instructions may result in damage to the crystals, which could pose a risk of laceration or other harm.

Warning for Tableware

The application of loose crystals to tableware presents a potential risk of aspiration, choking, swallowing, or tooth damage should crystals become loose. To reduce this risk, crystals should never be applied to any surface of tableware likely to come in contact with food or the mouth, and crystals should never be placed on any tableware intended for use by children. Tableware with crystals intended for decorative use only should be marked as such. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand. The application techniques or suggestions in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards or use in food contact items and assess any risk it may pose to users. The use of crystals (which may contain restricted substances deemed hazardous under local laws) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible for complying with these country-specific provisions and shall defend, indemnify, and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products, and waives all its own claims against Swarovski.

Unsuitable Applications

Crystals from Swarovski are intended for use in the fields of fashion, jewelry, accessories, textile products, and for interior décor. Due to their physical properties, crystals from Swarovski are unsuitable for other uses (e.g. gluing onto teeth, using on or near mucous membranes, and other unsafe uses). The customer shall defend, indemnify, and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products purchased by the customer, and waives all its own claims.

Responsibility of User

Failure to follow Swarovski's care instructions may result in damage to the crystals, which could pose a risk of laceration or other harm.

Any verbal, written, or test-based advice that Swarovski provides regarding techniques for the application of its products is a recommendation based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge the customer from carrying out its own tests of techniques it proposes to use and their suitability for the intended application. The application, use, and processing of these techniques and products are solely the user's responsibility.

Change of Product






Swarovski reserves the right to modify the dimensions, shape, composition and concentration of components belonging to products that are referred to in this Product Information brochure. Furthermore, any applicable laws and regulations mentioned are subject to change, which is why Swarovski regularly publishes an updated version of the Product Information brochure containing facts, (application) instructions, and the current legal situation that is valid at the time of publication. References to compliance with such regulations as are stated above are based on their requirements as of the current date. Anyone seeking an in-depth understanding of the provisions should read the various laws in their entirety and/or seek advice from a legal counsel.

The customer must request and observe the valid version of the Product Information brochure before (re)ordering and using the products.

Care Instructions

To ensure the highest quality and long-lasting applications of Swarovski products, proper care is essential.

Textile Care Instructions

						
GENERAL RECOMMENDATIONS		Turn inside out, choose a gentle wash cycle and use mild laundry detergent.			Turn inside out and use mild laundry detergent.**	Do not wash!
		To protect the crystals as much as possible, the use of a soft wash bag is recommended.				
Round Stones		✓				
Flat Backs No Hotfix¹		✓				
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ¹ , Framed Flat Backs & Creation Stones	✓				
	Creation Stones Plus ²				✓	
	Cabochons		✓			
Sew-on Articles & Crystal Buttons	Sew-on Articles	✓***			✓	
	Crystal Buttons	✓				
Fancy Stones		✓				
Beads		✓				
Crystal Pearls		✓		✓	✓	
Pendants						✓
Crystal Transfers	XILION Transfers, XIRIUS Transfers ¹ , Framed Flat Back Transfers, Creation Transfers	✓				
	Creation Transfers Plus ²				✓	
	Mezzo Transfers		✓			
	Cabochon Transfers		✓			
Crystal Textures Hotfix	Crystal Fabric		✓			
	Crystal Intarsia				✓	
	Crystal Rocks Family		✓			
	Crystaltex Chaton Bandings		✓			
	Graphic Feature			✓****	✓	
Crystal Textures IT & Removable Foil	All Crystal Textures IT and Removable Foil					✓
Crystal Textures Coldfix	All Crystal Textures Coldfix				✓	
Linked Crystal Components	Crystal Mesh Standard & Crystal Fine Mesh				✓	
	Cupchains					✓
Crystal Rivets & Rose Pins	Crystal Rivets		✓			
	Rose Pins		✓			

* Colors are machine washable at 60°C (140°F). Please take note of the general care instructions in the Application Manual dependent on the product groups where the colors are applied. Swarovski effects are only washable with 40°C (104°F) maximum.

** Wash by hand: max. temperature 30°C (86°F), very mild process.

1 XIRIUS size SS40 and SS48: only wash on a hand wash program.

2 Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

*** Sew-on Articles 28 mm and above: Wash by hand

**** Please check the appropriate Product Information for Graphic as the washing parameters are different between Graphic Foil print and Graphic Glass print.

Textile Care Instructions

						
		Do not use chlorine bleach!	Turn inside out and dry at reduced temperature.	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting. Ironing the textile inside out and using a pressing cloth is recommended.	Iron inside out using a wool setting.
Round Stones		✓		✓		
Flat Backs No Hotfix¹		✓		✓		
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ¹ , Framed Flat Backs & Creation Stones	✓	✓		✓	
	Creation Stones Plus ²	✓		✓		
	Cabochons	✓	✓		✓	
Sew-on Articles & Crystal Buttons	Sew-on Articles	✓		✓		
	Crystal Buttons	✓		✓		
Fancy Stones		✓		✓		
Beads		✓	✓			
Crystal Pearls		✓		✓		
Pendants		✓		✓		
Crystal Transfers	XILION Transfers, XIRIUS Transfers ¹ , Framed Flat Back Transfers, Creation Transfers	✓	✓		✓	
	Creation Transfers Plus ²	✓		✓		
	Mezzo Transfers	✓		✓	✓	
	Cabochon Transfers	✓	✓		✓	
Crystal Textures Hotfix	Crystal Fabric	✓		✓	✓	
	Crystal Intarsia	✓		✓	✓	
	Crystal Rocks Family	✓		✓	✓	
	Crystaltex Chaton Bandings	✓		✓	✓	
	Graphic Feature	✓		✓	✓	
Crystal Textures IT & Removable Foil	All Crystal Textures IT and Removable Foil					
Crystal Textures Coldfix	All Crystal Textures Coldfix	✓		✓		
Linked Crystal Components	Crystal Mesh Standard & Crystal Fine Mesh	✓		✓		
	Cupchains	✓		✓		
Crystal Rivets & Rose Pins	Crystal Rivets	✓		✓		
	Rose Pins	✓		✓		

¹ XIRIUS size SS 40 and SS 48: only wash on a hand wash program.

² Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

						
		Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet cleaning. Turn inside out.	The textile may not be dry-cleaned.
		To protect the crystals as much as possible, the use of a soft wash bag is recommended.				
Round Stones		✓		✓	✓	
Flat Backs No Hotfix¹		✓		✓	✓	
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ¹ , Framed Flat Backs & Creation Stones		✓	✓	✓	
	Creation Stones Plus ²	✓	✓	✓	✓	
	Cabochons		✓	✓	✓	
Sew-on Articles & Crystal Buttons	Sew-on Articles	✓	✓	✓	✓	
	Crystal Buttons	✓	✓	✓	✓	
Fancy Stones		✓		✓	✓	
Beads		✓	✓	✓	✓	
Crystal Pearls		✓	✓	✓	✓	
Pendants		✓				✓
Crystal Transfers	XILION Transfers, XIRIUS Transfers ¹ , Framed Flat Back Transfers, Creation Transfers		✓	✓	✓	
	Creation Transfers Plus ²	✓	✓	✓	✓	
	Mezzo Transfers			✓	✓	
	Cabochon Transfers		✓	✓	✓	
Crystal Textures Hotfix	Crystal Fabric				✓	
	Crystal Intarsia				✓	
	Crystal Rocks Family				✓	
	Crystaltex Chaton Bandings				✓	
	Graphic Feature				✓	
Crystal Textures IT & Removable Foil	All Crystal Textures IT and Removable Foil					
Crystal Textures Coldfix	All Crystal Textures Coldfix	✓			✓	
Linked Crystal Components	Crystal Mesh Standard & Crystal Fine Mesh	✓		✓	✓	
	Cupchains	✓				✓
Crystal Rivets & Rose Pins	Crystal Rivets	✓	✓	✓	✓	
	Rose Pins	✓	✓	✓	✓	

1 XIRIUS size SS 40 and SS 48: only wash on a hand wash program.
 2 Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

General Care Instructions

A light layer of dust is most easily removed with a clean, dry, antistatic cloth. It is best to also wear white cotton gloves so as to avoid unsightly fingerprints. For heavier dirt, lukewarm water with a little dishwashing detergent will suffice. Ideally you should use a clean microfiber or thin, lint-free cotton cloth that has been wrung out as much as possible.



Cloth

Not following Swarovski care instructions can damage the product and thus lead to damage of textiles or other damage.

Please note that with all standard washing processes (whether carried out by a household washing machine or via dry cleaning) the rotation of the drum places significant mechanical forces on the textiles. The most important factor in ensuring a secure wash is correctly applying the product, without compromising its adhesion. The larger the product employed, and the more products are applied next to each other, the greater the risk of damage. Swarovski products are made out of crystal or contain crystal and must thus be handled with suitable care.

In general it is recommended that a soft wash bag is used and that the washer drum is filled to protect against damage.

To maintain the quality of crystals from Swarovski, the following is also important:

Before washing, turn items of clothing inside out, select a gentle wash cycle, and use a mild detergent.

Gently wipe each individual crystal and dry with a clean cloth. It is best to wear white cotton gloves here as well.

Please ensure that when cleaning with moisture, only cleaning agents that do not damage the surrounding material are used. By correctly cleaning your Swarovski crystals, you will restore the full reflectivity.

According to DIN EN ISO 3758, our care instructions list all product groups, meaning each product used by customers must be assessed separately with regard to its washability and suitability for its purpose/the end product. The recommendations given by Swarovski reflect our current level of knowledge. Swarovski uses these recommendations to decide on the suitability of the product for textile applications.

Customers are solely responsible for defining the recommended cleaning processes for the end product, and must consider the care advice of Swarovski and any other manufacturers in doing so.

The type of shape, cut, surface effect, and size, as well as the weight of the application and the quantity of crystals used has a significant impact on the cleaning process to be followed.

To avoid all risks, customers/textile cleaning companies should remove any large crystals (elements, buttons, etc...), that have been stitched on before cleaning, and stitch them back on again afterwards.



Components Collection

ROUND STONES	01
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FLAT BACKS HOTFIX	03
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